19” FLAT PACK RACK CABINET ASSEMBLY INSTRUCTIONS

1. Remove the side panels (4) from the side frames (3) and set them aside.

2. Use the included key to pull open the door (1) and remove it from the front frame (2) by pushing down on the latch.

3. Use the 4 included M5 screws to attach a mounting rail (7) to each side frame (3).

4. Use 4 of the included M6 screws (use 6 for larger units) to attach each of the 2 side frames (3) to the back frame (6).

5. Slide the top (5) and the bottom (8) into place.

6. Use 4 of the included M6 screws (use 6 for larger units) to attach the front frame (2) to the assembly.

7. Install the 2 side panels (4).

8. Reverse Step 2 by inserting the lower door latch into the frame and then pushing down on the upper door latch to install the front door (1). Note: Once the unit is assembled, check that all corners are square to ensure that the door opens and closes properly.